AI-Ti-V-Zr (Aluminum-Titanium-Vanadium-Zirconium)

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The information on this system is limited to the pseudoternary sections at 1100, 1000, and 900 °C on the Al₃Ti-Al₃V-Al₃Zr plane of the composition tetrahedron [1996Par].

Binary Systems

For brief descriptions of the Al-Ti, Al-V, and Ti-V phase diagrams, see [2005Rag]. The Al-Zr phase diagram depicts ten intermediate phases [Massalski2]. For the limited purpose of this review, we need only to note that Al₃Zr has the $D0_{23}$ -type tetragonal structure. There are no intermediate phases in the Ti-Zr system. β Ti and β Zr form a continuous body-centered cubic (bcc) solid solution. α Ti and α Zr form a continuous hcp solid solution. The V-Zr phase diagram [1989Smi] shows one intermediate phase: V₂Zr, which has the C15, MgCu₂-type cubic structure.

Ternary Systems

For an update of the Al-Ti-V system, see [2005Rag]. In the Al-Ti-Zr system, the Al₃Ti-Al₃Zr pseudobinary section determined by [1996Par] is shown in Fig. 1. The Al₃Ti-based $D0_{22}$ structure dissolves a few mol% Al₃Zr, whereas the Al₃Zr-based $D0_{23}$ structure dissolves more 80 mol%



Fig. 1 Al-Ti-Zr pseudobinary section along the Al₃Ti-Al₃Zr join [1996Par]

of Al₃Ti. The effect of Zr addition on the (α Ti)-(β Ti)- γ (TiAl) phase equilibria at 1300, 1200, and 1000 °C was reported by [2000Kai]. In the Al-V-Zr system, the Al₃V-Al₃Zr pseudobinary section was determined by [1996Par] (Fig. 2). Al₃V dissolves between 10 and 20 mol% Al₃Zr, whereas the solubility of Al₃V in Al₃Zr is less than 5 mol%. [1992Eno] reviewed the Ti-V-Zr system, presenting a liquidus surface, a reaction scheme, and an isothermal section at 750 °C.

Quaternary Phase Equilibria

With starting metals of 99.99% Al, 99.9% Ti, 99.8% V, and 99.8% Zr, [1996Par] arc-melted in vacuum four quaternary alloys with a fixed Al content of 75 at.%. The alloys were annealed at 1300-1100 °C for 24-72 h and quenched in water. The phase equilibria were studied with scanning electron microscopy, x-ray diffraction, and energy dispersive x-ray spectroscopy. The experimental data were used to derive the interaction parameters for the $D0_{22}$ and $D0_{23}$ solid solutions and to calculate the pseudoternary sections at 1300, 1200, and 1100 °C on the Al₃Ti-Al₃V-Al₃Zr plane of the composition tetrahedron. A composite computed diagram in Fig. 3 depicts the phase boundaries on this section at the above three temperatures. As the temperature decreases, the ($D0_{22} + D0_{23}$) two-phase field expands, with the $D0_{23}$ phase field remaining almost unchanged.



Fig. 2 Al-V-Zr pseudobinary section along the Al₃V-Al₃Zr join [1996Par]



Fig. 3 Al-Ti-V-Zr pseudoternary sections at 1100, 1000, and 900 °C on the Al₃Ti-Al₃V-Al₃Zr plane [1996Par]

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